

Date: Thursday, 7/17/2008 7:52:43 AM  
 User: David Duval

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: WEARPLATE		
Job Number	: 40509					
Estimate Number	: 13459					
P.O. Number	:		Part Number	: D38051		
This Issue	: 7/17/2008	S.O. No. :	Drawing Number	: D3805 PROTO		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: 7/15/2008	Type :	Drawing Revision	: PROTO		
Previous Run	:		Material	:		
Written By	:	<u>1108/07/17</u>	Due Date	: 7/22/2008	Qty:	1/2 Um: Each
Checked & Approved By	:					
Comment	: Est Rev:A 08-07-15 new issue DD verified by:EC					

## Additional Product

## PROTOTYPE

FOR ENGINEERING USE ONLY

Job Number:		
FOR ENGINEERING USE ONLY		
Seq. #:	Machine Or Operation:	Description :
1.0	M304S18GA	304/316 .050 Sheet
 Comment: Qty: 0.9554 sf(s)/Unit Total: 3.8216 sf(s) 304/316 .050 Sheet batch: <u>1004991</u> <u>HR 8-7-16</u>		
2.0	WATER JET	FLOW WATER JET
 Comment: FLOW WATER JET 1-Cut as per Dwg D3805-1F Dwg Rev: <u>proto</u> <u>HR 8-7-16</u> Prog Rev: <u>proto</u>		
2-Deburr if necessary <u>HR 8-7-16</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
 <u>HR 8-7-16</u>		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
 <u>Job 07-17</u> (3)		
Comment: SECOND CHECK		
5.0	BRAKE NC	NC BRAKE
 Comment: NC BRAKE Form as per Dwg D3805 using DT8261 and DT8326		
<u>SB 08/06/17</u> (3)		

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Job Number:



Seq. #: Machine Or Operation:

Description:

6.0 QC5



INSPECT WORK TO CURRENT STEP  
**ENGINEERING  
APPROVAL**



CP 08-07-18

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

**FOR ENGINEERING USE ONLY**

Identify and Stock

Location: \_\_\_\_\_

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Changes to W/o # 00255A

MF 08-08-08

# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-642

Job #: 00255A

Date: 08.07.16

Product Name: Wearplate

Requested By: CP

Design Manager Approval: WJ

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
2	D3805-1	GA	FWD PLATE	08.07.16	N	ASAP	BEND FROM D3805-1F, BEND RADS SAME AS D3535	
2	D3805-3	GA	AFT PLATE	08.07.16	N	ASAP	BEND FROM D3805-1F, BEND RADS SAME AS D3535	

# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-642

Job #: 00255A

Date: 08.07.15

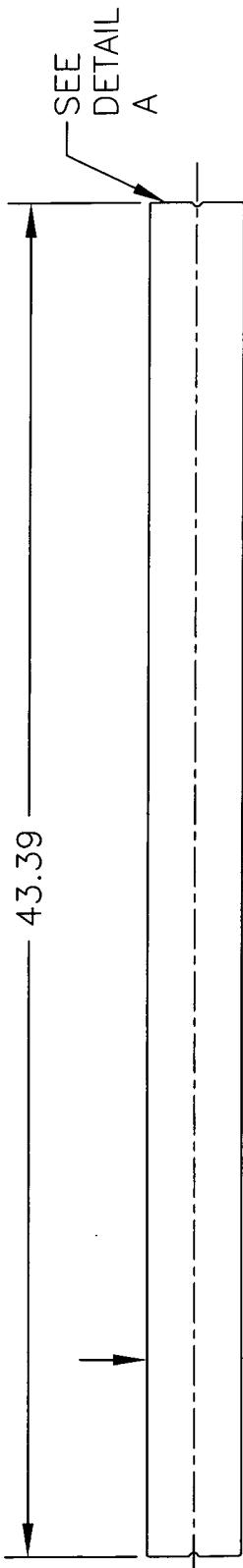
Product Name: Wearplate

Requested By: CP

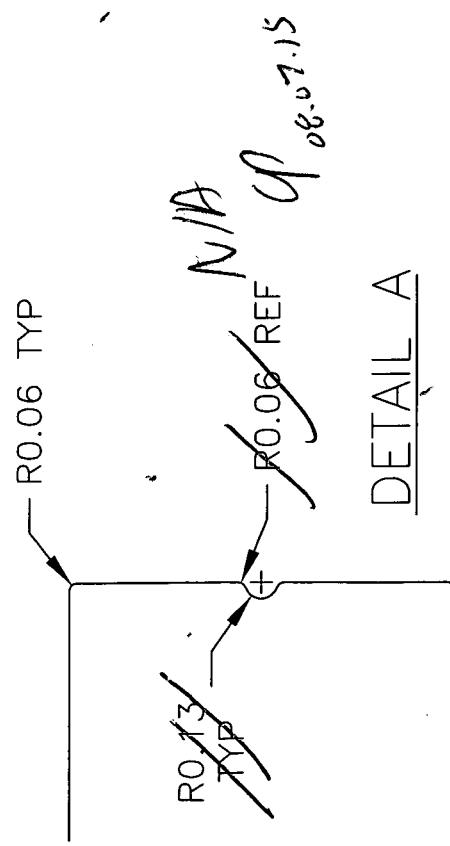
Design Manager Approval: MM

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
4	D3805-1F	GA	Flat Pattern	08.07.15	Y	ASAP	Flat pattern for D3805-1 and D3805-3	

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3805	SHEET 1 OF 1
DATE	TITLE	SCALE	
08.07.15	WEARPLATE ASSEMBLY	NTS	
A	08.07.15	NEW ISSUE	



### D3805-1F FLAT PATTERN



NOTES  
 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524,  
 18 GAUGE (0.050 THICK)  
 (REF DART SPEC M304S18GA)

- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT:

DART AEROSPACE LTD	Work Order:	40804
Description: WEAR PLATE	Part Number:	D3805-1
Inspection Dwg: D3805-1 Rev: PROTO TYPE		Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by:	BR	Audited by:	<del>✓</del>	Prototype Approval:	
Date:	8-7-16	Date:	<del>06/07/17</del>	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	